



## **Curing the Output from Your Direct Advantage Printer Quick Reference**

### **A. White Cotton Garments (Dual CMYK Printing)**

- ✚ No pre-treatment is necessary
- ✚ Place a sheet of unbleached paper over the garment to prevent ink contamination
- ✚ Temperature:..... 375° F
- ✚ Pressure:..... 40 psi
- ✚ Dwell Time:..... 25 sec.

### **B. Black and Dark Cotton Garments (White Ink Printing)**

Lightly apply the pre-treatment solution to the shirt using the roller provided. Make sure that the print area becomes visibly damp, but not overly saturated. As long as **total coverage** is achieved, less pre-treatment is better for wash fastness and color vibrancy than too much pre-treatment.

#### **1. Pre-treatment curing:**

- ✚ Place a Teflon or silicone-coated\* sheet over the garment to prevent contamination
- ✚ Temperature:..... 340° F
- ✚ Pressure:..... 10 - 12 psi (light)
- ✚ Dwell Time:..... 45 sec.

#### **2. Image curing:**

- ✚ Place a sheet of silicone paper\* over the garment to prevent contamination
- ✚ Temperature:..... 340° F
- ✚ Pressure:..... 10 - 12 psi (light)
- ✚ Dwell Time:..... 140 sec.

### **C. Pastel and Light Color Garments (White Ink Printing)**

Temperature-sensitive color garments require a pre-treatment that has been especially formulated to prevent possible staining on a range of light colors. After applying this special pre-treatment, follow the same curing parameters as those that apply to black garments (section B above).

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**\*Note:** Silicone paper must contain a minimum of 10% silicone. This parchment paper grade is commonly found in bakery supply stores.